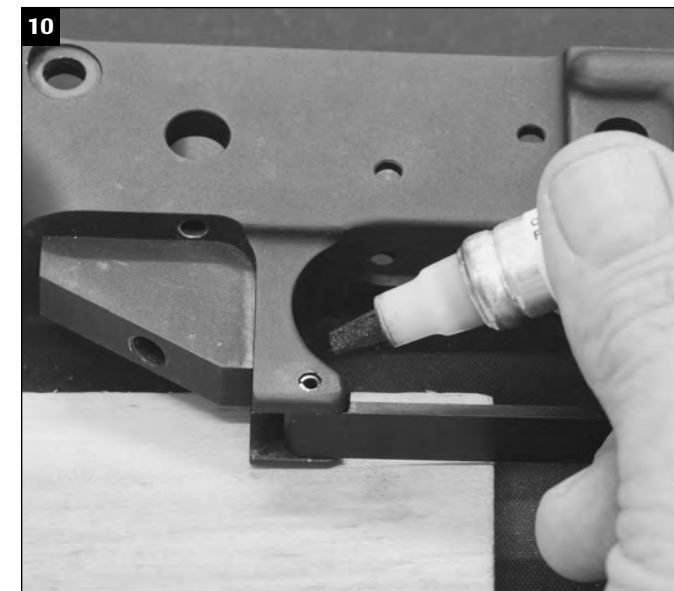
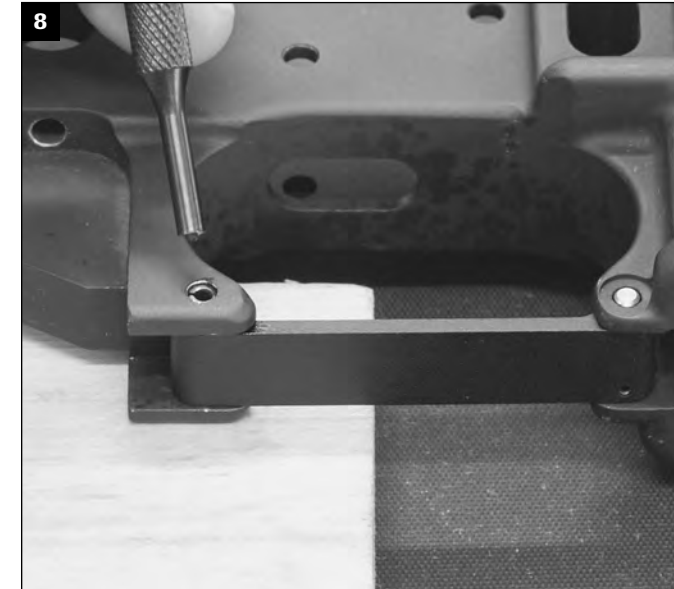
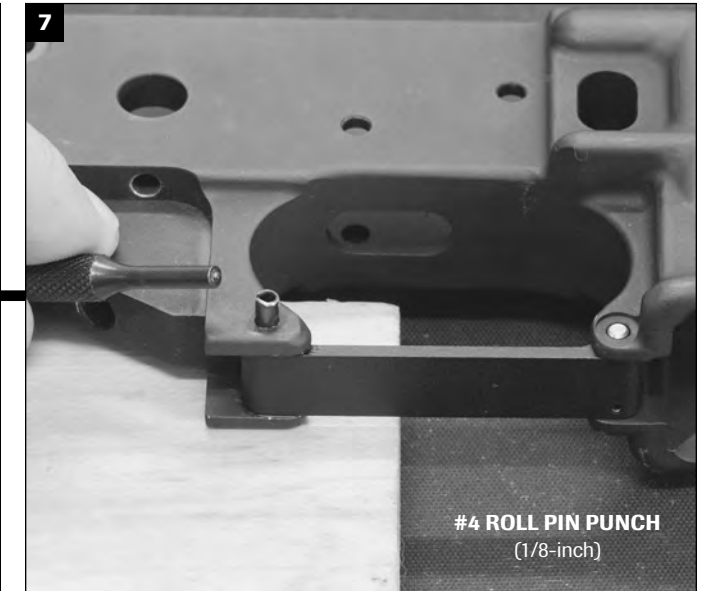
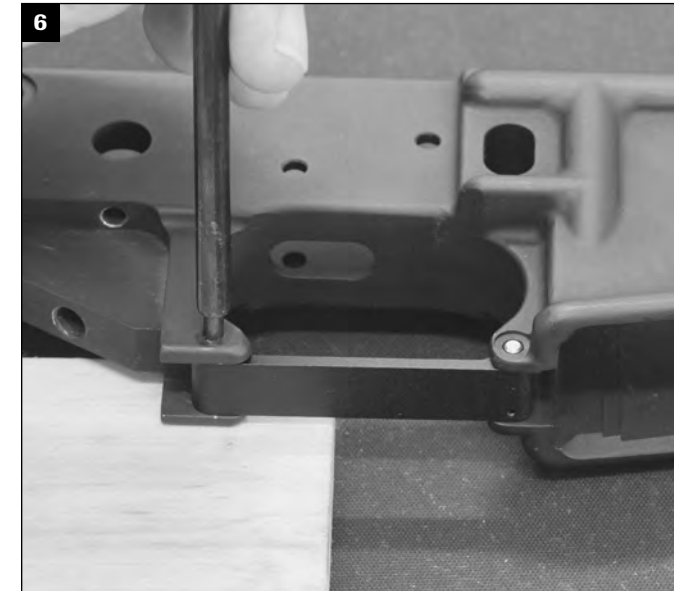


TRIGGER GUARD

The trigger guard installs only one way. **1.** Engage the latch-end into its tabs at the back of the mag well. **2.** A small screwdriver can depress the plunger to help get this piece in place.

3. Pivot the guard into alignment with the receiver pin holes. Back up this piece with a wood block. The little “ears” can and will easily break if you don’t.

Oil this pin. **4.** Start the pin using a roll pin starter punch #4S (1/8-inch) and keep the holes in alignment. **5.** It helps (a lot) to tap the pin in just far enough to engage the hole in the trigger guard so it “clicks” into position before seating the pin through.



6. Drive the pin until the starter punch bottoms out. **7/8.** Switch to a roll pin punch and tippy-tap the pin through until it’s just below the surface; **9.** check the other side and make it the same.

There is a good deal of force required to seat this pin. It’s a big one. Just make sure that the guard piece itself is in place to take up the gap between the ears, and also that the ears are backed up by the wood block.

10. This pin will need a touch up when finished so dab a little flat black paint on it to hide the extreme force with which it was inserted and you’re good to go (onto the next step).

When you drive roll pins, tap them to just below flush and try to make them even in depth on both sides. It’s easy to touch up the ends of the pins with a flat black touchup stick or marker.