



**Modded Housings**

Options were discussed, and this project already had one, and one done very right. The Satern barrel needs no more than what it has.

Clamp-on sight housings are available aftermarket.

It's no step, or shouldn't be, to get a local machinist to drill and tap the centers of the undersides of the housing to accept set screws. 8-32 is fine, and common. Now you don't have to buy a clamp-on housing. One screw per "ring" is fine, especially since we eventually are going to glue down the front ring. It's perfectly okay to have it tapped 8-36 if you already have an 8-36 tap, but 8-32 is hardware store shopping.

We're doing this so the front sight housing, one, can be more easily installed (no taper pins); two, so there's less pressure on the barrel (no taper pins); and, three, so the sight housing can then be moved a little left or right to get the rear sight smack in the middle of its wind range (no taper pins). That's important.

The Olympic Arms front housing shown on the right needs a post and parts and, I say, post hole modification to be complete.

The lower photo is one I had done at my local machine shop. The hole is already there, just needs to be "fixed." I fixed this one for an 8-32. A little cold blue or paint touch up and it's good to go.

